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(54) **SELF-PROTECTED LOW-VOLTAGE CAPACITOR**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 249 days.

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(57) **ABSTRACT**

The capacitor (2) according to the invention comprises:

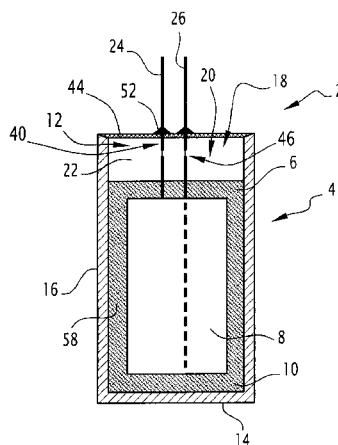
(51) **Int. Cl.**
H01G 2/14 (2006.01)
H01G 2/18 (2006.01)
H01G 4/015 (2006.01)
(52) **U.S. Cl.**
CPC . **H01G 2/14** (2013.01); **H01G 2/18** (2013.01);
H01G 4/015 (2013.01)

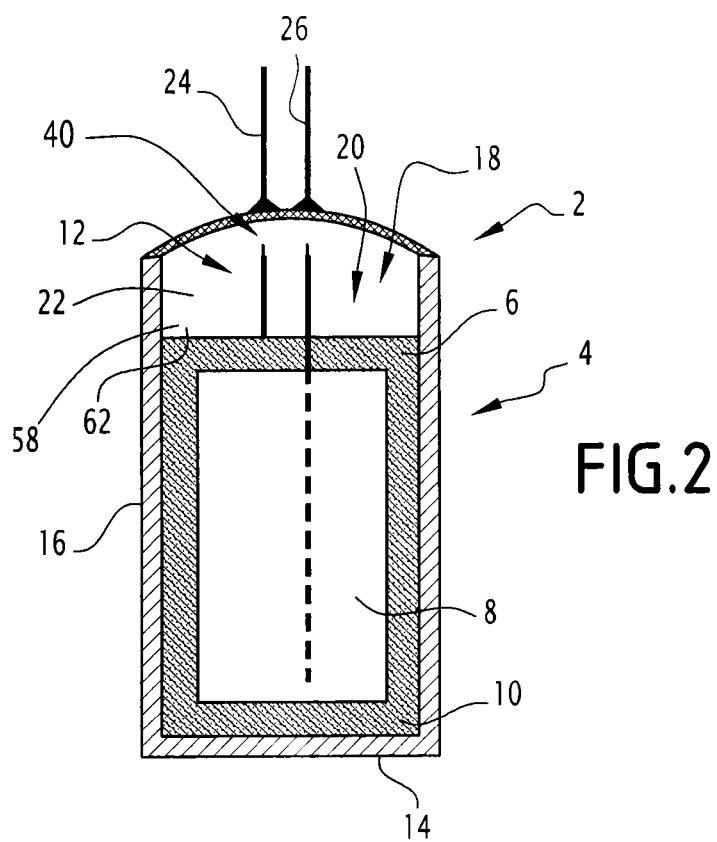
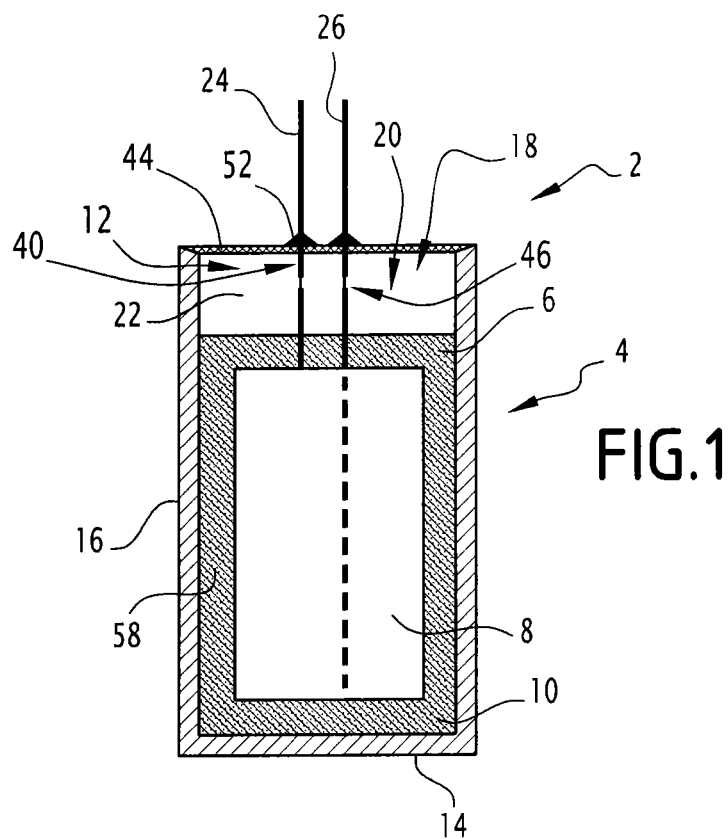
(58) **Field of Classification Search**
CPC H01G 2/14; H01G 2/18; H01G 4/015
USPC 361/272, 273, 275.2, 517, 518, 535,
361/536

See application file for complete search history.

an enclosure (4);
an insulating material (6) contained in the enclosure (4);
a capacitive device (8) comprising two conductive layers and at least one dielectric layer formed from a dielectric material and inserted between the two conductive layers; and
a protection device (12) comprising a mechanism (40) for disconnecting the capacitive device (8) in case of overpressure in the enclosure (4);
and characterized in that it further comprises, inside the enclosure (4), a degassing material (58) capable of releasing gas at a degassing temperature (T_{gaz}) below the decomposition temperature of the dielectric material to generate an overpressure in the enclosure (4).

10 Claims, 3 Drawing Sheets





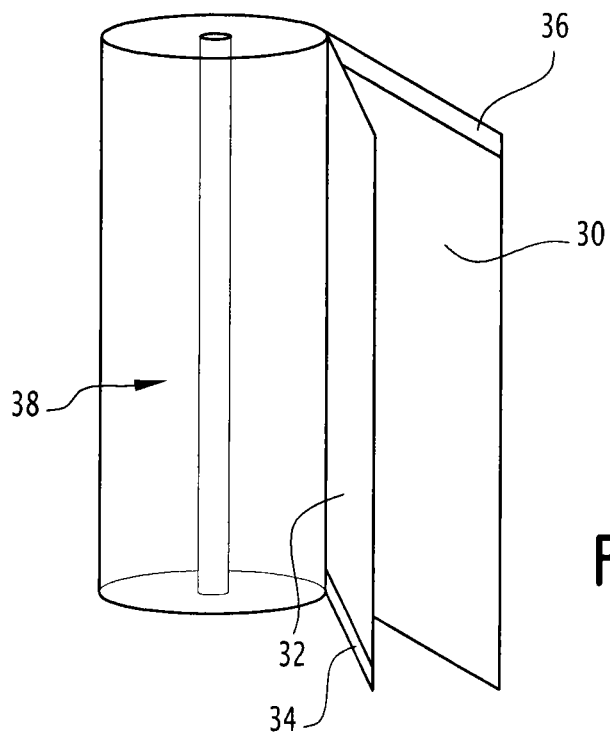


FIG. 3

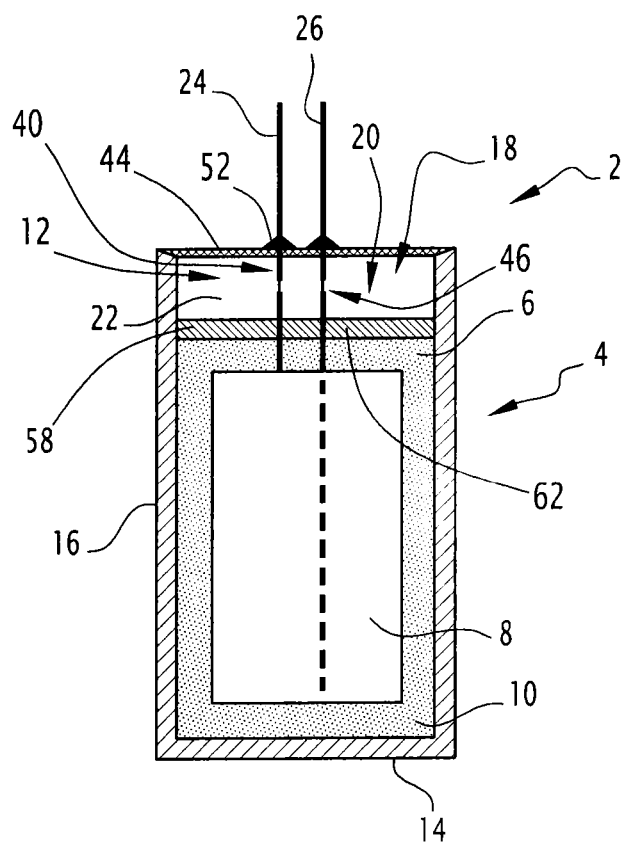


FIG.4

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SELF-PROTECTED LOW-VOLTAGE CAPACITOR

The present invention relates to a capacitor comprising:
 an enclosure;
 an insulating material contained in the enclosure;
 a capacitive device comprising two conductive layers and
 at least one dielectric layer formed from a dielectric
 material and inserted between the two conductive layers;
 and
 a protection device comprising a mechanism for discon-
 necting the capacitive device in case of overpressure in
 the enclosure.

More specifically, the invention relates to the field of low-
 voltage power capacitors of the self-healing type.

“Capacitor of the self-healing type” refers to a capacitor
 including at least one capacitive device housed in an encl-
 osure and formed by a winding of two complexes each com-
 prising a conductive layer and a dielectric layer. Each con-
 ductive layer forms an electrode. Each complex is obtained by
 metallization of one face of a dielectric film.

When a minor fault appears in such a capacitor, a localized
 breakdown occurs and leads to the evaporation of an electrode
 near the fault, without damage to the adjacent film. The local-
 ized breakdown causes evaporation of the electrode at the
 breakdown point and, as a result, insulation of that faulty area.
 The winding preserves its insulation, and the capacity loss
 due to the periodic evaporation of the electrode is negligible.

During abnormal biases, in particular in case of overvolt-
 ages or temperature increases, a dielectric breakdown may
 deteriorate the self-healing quality of the capacitor. The
 resulting increase of the current that passes through the wind-
 ing causes a temperature increase in the vicinity of the fault
 and a production of gas due to the decomposition of the
 dielectric film. The enclosure in which the winding is posi-
 tioned may then explode under the effect of the pressure
 produced by the gas.

To offset this problem, self-healing capacitors traditionally
 comprise a protective device comprising a mechanism for
 disconnecting from the winding in case of overpressure in
 the enclosure.

As an example, patent FR 2,598,024 describes a capacitor
 comprising such a protective device. The protective device
 comprises a deformable membrane belonging to the wall of
 the enclosure and capable of deforming upon an overpressure
 due to an internal fault of the winding in the enclosure. It
 further includes a contact whereof closure is caused by the
 deformation of the membrane to short-circuit the winding and
 thus avoid any physical deterioration of the enclosure.

However, certain internal faults may appear without gen-
 erating gases or generating gas in a small quantity or at a very
 low speed. This is in particular the case for impeding faults
 that evolve slowly. The protective device does not see these
 internal faults due to the absence or low generation speed of
 gases, and consequently may not be activated. Furthermore,
 certain very localized faults may break the enclosure before
 the gases generated by the internal fault become visible by the
 protective system.

The invention aims to provide a low-voltage capacitor of
 the self-healing type comprising a protective device operating
 even in cases of the appearance of faults generating little or no
 gas.

To that end, the invention relates to a capacitor of the
 aforementioned type, further comprising, inside the encl-
 osure, a degassing material capable of releasing gas at a degas-

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sing temperature below the decomposition temperature of the
 dielectric material to generate an overpressure in the encl-
 osure.

The capacitor according to the invention may comprise one
 or more of the following features, considered alone or accord-
 ing to any technically possible combination:

the degassing material is incorporated into the insulating
 material;

the degassing material forms a degassing layer positioned
 between the insulating material and the protective
 device;

the insulating material sealably coats the capacitive device;

the degassing material is formed by aluminum hydroxide;

the dielectric material is formed by polypropylene;

the degassing temperature is below 350° C.;

the degassing temperature is comprised between 150 and
 300° C.;

the capacitive device comprises two conductive layers and
 two dielectric layers superimposed alternating, the
 capacitive device being wound to form a winding;

the device comprises at least two electrical conductors
 connected to the capacitive device, in that the protective
 device includes a deformable membrane capable of
 deforming under the effect of an overpressure in the
 enclosure, so as to cause a disconnection between at
 least one of the electrical conductors and the capacitive
 device; and

the enclosure includes a side wall, and in that a passage
 interval for the gas is formed between the side wall of the
 enclosure and the capacitive device so as to facilitate the
 conveyance of the gas toward the membrane.

The invention will be better understood upon reading the
 following description, provided solely as an example and
 done in reference to the appended drawings, in which:

FIG. 1 is a diagrammatic illustration of a capacitor accord-
 ing to a first embodiment of the invention in which the pro-
 tective device is not activated;

FIG. 2 is a diagrammatic illustration of a capacitor accord-
 ing to the first embodiment of the invention in which the
 protective device is activated;

FIG. 3 is a diagrammatic illustration of a winding of a
 capacitor according to the invention;

FIG. 4 is a diagrammatic illustration of a capacitor accord-
 ing to a second embodiment of the invention in which the
 protective device is not activated.

In reference to FIGS. 1 and 2, the capacitor 2 comprises an
 enclosure 4, an insulating material 6 and a capacitive device 8.
 The enclosure 4 delimits an inner volume 10, and the insu-
 lating material 6 and the capacitive device 8 are contained in
 the inner volume 10 of the enclosure 4.

The capacitor 2 further comprises a protective device 12.

The enclosure 4 includes a bottom wall 14, a side wall 16
 and a cover 18. The side wall 16 is tubular and closed at its
 ends by the bottom wall 14 and the cover 18.

The cover 18 comprises an inner space 20 and is intended
 on the one hand to sealably close the enclosure 4 and on the
 other hand to house the protective device 12. The cover 18 is
 positioned across from the bottom wall 14.

Thus, the inner volume 10 of the enclosure 4 is laterally
 delimited by the side wall 16 and at its ends by the bottom wall
 14 and by the cover 18.

The enclosure 4 for example has a substantially cylindrical
 shape.

Preferably, it is formed by a metal material. Alternatively,
 the enclosure 4 is formed by a plastic material. It receives the
 insulating material 6 and the capacitive device 8 in the inner
 volume 10 sealably, in particular so as to be gastight.

The insulating material **6** is contained in the inner volume **10** of the enclosure **4**, and sealably coats the capacitive device **8**. It is preferably formed by a resin, such as polyurethane. Alternatively, the insulating material **6** is formed by oil. The insulating material **6** partially fills the inner volume **10**.

The inner volume **10** of the enclosure **4** comprises a cavity **22** situated between the cover **18** and the space occupied by the insulating material **6** and the capacitive device **8**.

As shown in FIG. **3**, the capacitive device **8** comprises two conductive layers **30**, **32** each defining an electrode and separated by at least one dielectric layer **34** formed by a dielectric material. The dielectric layer **34** is thus inserted between the two conductive layers **30**, **32**.

Preferably, the capacitive device **8** is formed by two conductive layers **30**, **32** and two dielectric layers **34**, **36** superimposed alternating. The capacitive device is for example formed by two dielectric layers **34**, **36**, each provided with a metal coating **30**, **32** and superimposed and wound to form a winding **38**.

Each metal coating **30**, **32** respectively forms an electrode.

Each metal coating **30**, **32** has a thickness comprised between 5 and 100 nm, preferably comprised between 15 and 40 nm, and is advantageously formed by aluminum, zinc, or an aluminum-zinc alloy.

Preferably, each dielectric layer **34**, **36** is formed by polypropylene or polyester.

Each dielectric layer **34**, **36** has a thickness comprised between 3 and 15 μm .

The winding **38** is advantageously self-healing. The capacitor **2** according to the invention therefore forms a self-healing capacitor **2**.

The protective device **12** is positioned in the inner space **20** of the cover **18** of the enclosure **4**.

In reference to FIGS. **1** and **2**, the protective device **12** comprises a mechanism **40** for disconnecting the capacitive device **8** in case of overpressure in the enclosure **4**.

The capacitor comprises at least two electrical conductors connected to the capacitive device **8**. The capacitor **2** for example and as illustrated in FIGS. **1** and **2** comprises two electrical conductors **24**, **26**. Alternatively, the capacitor **2** is a three-phase capacitor and comprises three electrical conductors connected to three capacitive windings made up of two dielectric layers each provided with a metal coating.

Each electrical conductor comprises a breaking area **46**.

In the embodiments shown in FIGS. **1**, **2** and **4**, the breaking area **46** is a frangible area formed by a center portion of the electrical conductor **24**, **26**.

Alternatively, each electrical conductor is formed by two parts connected to each other at the breaking area **46**, by means of a weld spot or by brazing.

The protective device **12** includes a membrane **44**. The membrane **44** extends in a direction substantially perpendicular to the direction of extension of the electrical conductors **24**, **26**. The electrical conductors **24**, **26** advantageously pass through the membrane **44** and are each connected to the membrane **44**, for example by a weld spot **52**.

The membrane **44** is deformable and capable of deforming under the effect of an overpressure in the enclosure **4**, so as to cause a disconnection between at least one of the electrical conductors **24**, **26** and the capacitive device **8**. The disconnection between at least one of the electrical conductors **24**, **26** and the capacitive device **8** is done at the breaking area **46**.

In reference to FIGS. **1** and **2**, the capacitor **2** comprises, in the inner volume **10** of the enclosure **4**, a solid or liquid degassing material **58** capable of releasing the gas at a degassing temperature T_{gaz} below the decomposition temperature of the dielectric material.

The presence of the degassing material **58** is intended to allow a rapid pressure increase in the enclosure when the temperature of the enclosure **4** reaches the degassing temperature T_{gaz} .

The degassing temperature refers to the minimum temperature from which compounds of the degassing material evaporate. More specifically, the degassing temperature T_{gaz} is the temperature at which the compound of the degassing material having the lowest evaporation temperature begins to evaporate.

The decomposition temperature is the minimum temperature from which compounds of the dielectric material making up the dielectric layers evaporate. More specifically, the decomposition temperature is the temperature at which the compound of the dielectric material having the lowest evaporation temperature begins to evaporate.

In the example where the dielectric material is formed by polypropylene, the decomposition temperature is greater than or equal to 350° C.

The degassing material **58** is for example formed by aluminum hydroxide.

Advantageously, the degassing material **58** is incorporated into the insulating material **6** in the inner volume **10** of the enclosure **4**, as shown in FIGS. **1** and **2**. The incorporation of the degassing material **58** into the insulating material **6** has the advantage of being easy to do.

Alternatively and as shown in FIG. **4**, the degassing material **58** forms a degassing layer **62** positioned between the insulating material **6** and the protective device **12**. The degassing layer **62** is for example alongside the insulating material **6**. This embodiment allows effective activation of the disconnecting mechanism **40**.

Also advantageously, the degassing temperature T_{gaz} is below 350° C. Preferably the degassing temperature T_{gaz} is comprised between 150° C. and 300° C., preferably comprised between 200 and 300° C., and in particular equal to 220° C.

The degassing material **58** advantageously has a degassing temperature T_{gaz} greater than 120° C., so as not to activate the disconnecting mechanism **40** of the protective device **12** during the normal operation of the capacitor **2**.

Advantageously, the capacitor **2** further comprises a passage interval for the gas formed between the side wall **16** of the enclosure **4** and the capacitive device **8** so as to facilitate the conveyance of the gas toward the protective device **12**.

During normal operation of the capacitor **2**, i.e., when the capacitive device **8** does not have a fault or when the self-healing function of the capacitive device **8** acts, the disconnecting mechanism **40** of the protective device **12** is not activated, as shown in FIGS. **1** and **4**. During normal operation, the capacitors **24**, **26** are connected to the capacitive device **8**.

When a slow internal fault appears in the capacitive device **8** and the self-healing function of the capacitive device **8** no longer acts, for example in the case where the capacitor **2** is at the end of its life, the temperature increases in the enclosure **4** until it reaches the degassing temperature T_{gaz} . The dielectric material, for example the polypropylene, is then in the solid or liquid state, as the temperature in the enclosure **4** is, at that time, equal to the degassing temperature T_{gaz} , which in turn is below the decomposition temperature of the dielectric material. From that moment, the degassing material **58**, for example aluminum hydroxide, begins to evaporate and therefore to generate gas. An overpressure then appears in the enclosure **4**, and the membrane **44** deforms due to that overpressure.

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By deforming, it exerts a pulling force on the electrical conductors **24**, **26** and causes the electrical conductors **24**, **26** to break at the breaking area **46**, as shown in FIG. 2.

The degassing temperature T_{gaz} being lower than the decomposition temperature of the dielectric material, the disconnecting mechanism **40** is activated even when the internal fault situated in the winding **38** does not generate enough gas to allow the deformation of the membrane **44** and the disconnection of the capacitive device **8**.

The presence of aluminum hydroxide in the enclosure **4** makes it possible to ensure a rapid pressure increase sufficient to activate the disconnecting mechanism more safely and reliably, and therefore to preserve the physical integrity of the enclosure of the capacitor **2**, in particular when the self-healing function of the capacitor **2** no longer acts in a satisfactory manner.

Alternatively, the capacitor comprises other types of protective device. The protective device for example comprises a short-circuiting mechanism and a fuse connected in series to the capacitive device, as for example described in FR 2,959, 588.

The invention claimed is:

1. A capacitor comprising:
 - an enclosure;
 - an insulating material contained in the enclosure;
 - a capacitive device comprising two conductive layers and at least one dielectric layer formed from a dielectric material and inserted between the two conductive layers; and
 - a protection device disconnecting the capacitive device in case of overpressure in the enclosure,
 wherein the capacitor further comprises, inside the enclosure, a degassing material releasing gas at a degassing temperature below the decomposition temperature of the dielectric material to generate an overpressure in the enclosure,

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wherein the degassing material is formed by aluminum hydroxide.

2. The capacitor according to claim 1, wherein the degassing material is incorporated into the insulating material.

3. The capacitor according to claim 1, wherein the degassing material forms a degassing layer positioned between the insulating material and the protective device.

4. The capacitor according to claim 1, wherein the insulating material sealably coats the capacitive device.

5. The capacitor according to claim 1, wherein the dielectric material is formed by polypropylene.

6. The capacitor according to claim 1, wherein the degassing temperature is below 350° C.

7. The capacitor according to claim 6, wherein the degassing temperature is comprised between 150 and 300° C.

8. The capacitor according to claim 1, wherein the capacitive device comprises two conductive layers and two dielectric layers superimposed and alternating, the capacitive device being wound to form a winding.

9. The capacitor according to claim 1, wherein the capacitor further comprises at least two electrical conductors connected to the capacitive device,

wherein the protective device includes a deformable membrane that is deformable under the effect of an overpressure in the enclosure, causing a disconnection between at least one of the electrical conductors and the capacitive device.

10. The capacitor according to claim 9, wherein the enclosure includes a side wall and a passage interval for the gas that is formed between the side wall of the enclosure and the capacitive device, facilitating the conveyance of the gas toward the deformable membrane.

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